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Cause - This alarm implies decreases in the voltage of the
backup battery for the absolute position data detection circuit
of the control card. Action - Re-homing is required since the
absolute position data may have been ...

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Mazatrol 640T fusion We just got a Mazak with a Mazatrol
640T control. We've never ran one before, we hired a
company to come in and give us the basics, but nothing
further. That being said, does anyone know how, or
procedure, to cut the concave or convex radii functions, and
get it to switch from right hand to left hand operations to clean
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